

## AMENDMENTS TO THE CLAIMS

The following listing of claims will replace all prior versions and listings of claims in the application.

### LISTING OF CLAIMS

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1. (Currently Amended) A flowchart-based programming and control system, comprising:

a computer that includes ~~including~~ a processor, memory, and a display;

a device that is connected to said computer and that is associated with a process;

a flowcharting module that is executed ~~run~~ by said computer and that generates and edits flowchart source code that includes flowchart blocks and that contains logic for operating said device to further said process, wherein first and second flowchart blocks identify first and second operational statuses ~~change an operational state~~ of said process; and

a reason code module that is associated with said flowcharting module and that assigns first and second reason codes to said first and second flowchart blocks to track occurrences of said first and second operational statuses over a predetermined time period ~~to capture operational modes of said process~~.

2. (Currently Amended) The flowchart-based programming and control system of claim 1 wherein said flowcharting ~~flowchart~~ module compiles said flowchart source code into flowchart object code.

3. (Currently Amended) The flowchart-based programming and control system of claim 2 further comprising:

a flowchart run time engine module that is associated with said computer for executing said flowchart object code to control said process.

4. (Original) The flowchart-based programming and control system of claim 3 wherein said flowchart object code generates said first reason code during execution of said first flowchart block in said flowchart object code.

5. (Currently Amended) The flowchart-based programming and control system of claim 4 wherein said flowchart object code generates said second reason code during execution of said second flowchart block in ~~of~~ said flowchart object code.

6. (Currently Amended) The flowchart-based programming and control system of claim 5 further comprising:

a performance analysis module that is executed ~~run~~ by said computer and that records when said first and second reason codes occur.

7. (Currently Amended) The flowchart-based programming and control system of claim 6 further comprising:

a charting module that is executed ~~run~~ by said computer and associated with said performance analysis module and that graphically represents data recorded by said performance analysis module.

8. (Previously Presented) The flowchart-based programming and control system of claim 1 wherein said reason code module allows a user to assign a sub-reason code.

B 9. (Original) The flowchart-based programming and control system of claim 1 wherein said first and second flowchart blocks are action blocks.

10. (Original) The flowchart-based programming and control system of claim 7 further comprising:

a performance analysis server that is connected to a distributed communications system and that allows a remote computer to access said data.

11. (Currently Amended) A flowchart-based programming and control system comprising:

a computer that includes ~~including~~ a processor, memory and a display;

a device that communicates with said computer and that is associated with a process;

a flowcharting module that is executed ~~run~~ by said computer and that generates and edits flowchart source code that includes flowchart blocks and that contains logic for operating said device to further said process, wherein first and second flowchart blocks identify first and second operational statuses ~~assign an operational state~~ of said process, and wherein said flowcharting ~~flowchart~~ module compiles said flowchart source code into flowchart object code;

B1 a reason code module that is associated with said flowcharting module and that assigns first and second reason codes to said first and second flowchart blocks to track occurrences of said first and second operational statuses over a predetermined time period ~~to capture operational modes of said process~~; and

a flowchart run time engine module that is associated with said computer for executing said flowchart object code to control said process, wherein said flowchart object code generates said first reason code during execution of said first flowchart block in said flowchart object code.

12. (Currently Amended) The flowchart-based programming and control system of claim 11 wherein said flowchart object code generates said second reason code during execution of said second flowchart block in ~~of~~ said flowchart object code.

13. (Currently Amended) The flowchart-based programming and control system of claim 12 further comprising:

a performance analysis module that is executed ~~run~~ by said computer and that records when said first and second reason codes occur.

B 14. (Currently Amended) The flowchart-based programming and control system of claim 13 further comprising:

a charting module that is executed by said computer and associated with said performance analysis module and that graphically represents data recorded by said performance analysis module.

15. (Currently Amended) A method for analyzing the performance of a process comprising the steps of:

generating flow chart source code using a flowcharting program on a computer;

connecting a device that is associated with a process to said computer;

adding flowchart blocks to said flowchart source code that contain logic for operating said device to further said process, wherein first and second flowchart blocks identify first and second operational statuses ~~assign operational states~~ of said process; and

assigning first and second reason codes to ~~the process by~~ said first and second flowchart blocks in said flowchart source code to track occurrences of said first and second operational statuses over a predetermined time period ~~to capture operational modes of said process.~~

16. (Original) The method of claim 15 further comprising the step of:

compiling said flowchart source code and generating flowchart object code.

17. (Original) The method of claim 16 further comprising the step of:

executing said flowchart object code to control said process.

18. (Original) The method of claim 17 further comprising the step of:  
generating said first reason code during execution of said first flowchart  
block in said flowchart object code.

19. (Currently Amended) The method of claim 18 further comprising the step  
of:  
generating said second reason code during execution of said second  
flowchart block in of said flowchart object code.

20. (Original) The method of claim 19 further comprising the step of:  
recording when said first and second reason codes occur.

21. (Currently Amended) The method of claim 15 further comprising the steps  
of:  
graphically representing operational statuses ~~the operation~~ of said process  
based ~~on~~ upon reason codes that are recorded by said performance analysis module  
~~said recorded first and second reason.~~

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